



269A\9234

A  
14734

EFF.		REVISIONS			
SYM	REV.	DESCRIPTION	DRWN	APP'D	DATE
A		RELEASES S.O.-1 A <sub>1</sub> - 2.38 DIA. (WAS 2.50) A <sub>2</sub> - 2.50 DIA. (WAS 2.75) A <sub>3</sub> - WAS "BLACK OXIDE PER HP 4-50 A <sub>4</sub> - WAS 4620 STEEL A <sub>5</sub> - WAS SHELBY TUBE	RGB		6-12-62

3. WELD PER HP II-1.

(A3) 2. ANODIZE PER HP4-2 AFTER WELDING.  
1. IDENTIFY PER HP8-5 (IMPRESSION STAMP)  
NOTES:

#### LIST OF MATERIAL

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
	ASSEMBLY OPP.		ASSEMBLY SHOWN			LIST OF MATERIAL	
			UNLESS OTHERWISE SPECIFIED	DRWN	3/8-6		
			DIMENSIONAL TOLERANCES	CHK'D	1/16		
			3 PLACE DECIMAL $\pm .010$	APP'D			
			2 PLACE DECIMAL $\pm .03$	APP'D			
			ANGULAR $\pm 0^{\circ}30'$	APP'D			
			DIMENSIONS TO BE MET BEFORE PLATING.	APP'D			
			CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1250 DIA. OR LFS5 - .093 RADIUS ON GREATER THAN 1250 DIA.	APP'D			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D	SCALE FULL		
APPLICATION	QTY REQD					CODE 02731	SHEET 1 OF 1

REDUCED SIZE PRINT

WILLIAMS "B" MILITARY FORM 14407 REV. 1-41

## SHOP CO